



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3912-5
Job Sheet 169304



Part No: D3912-5

Job Qty: 40 ea

Part Name: Eyebolt Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/6/17

Job Tracking No:

Due Date: 12/19/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.17 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		12/18/17	0.00	0.00	Start Up Waterjet		OK 17/12/07
100	Waterjet	40 pcs		12/19/17	0.04	2.40	Waterjet1		OK 17/12/07
120	QC	40 pcs		12/19/17	0.00	0.00	QC8		3.85
130	Packaging	40 pcs		12/19/17	0.00	0.00	Packaging3	57056	3.85
140	QC21-SA	40 Ea		12/19/17	0.00	0.00	QC21		17/12/11

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S11GA	2	100	0	0

138346

2.2

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Eyebolt Plate	0.129Inches	+ 0.005 - 0.001	Diameter	
2	Eyebolt Plate	0.257Inches	+ 0.006 - 0.001	Diameter	
3	Eyebolt Plate	0.380Inches	+ 0.030 - 0.003		
4	Eyebolt Plate	1.500Inches	± 0.010		
5	Eyebolt Plate	0.500Inches	± 0.010	Pitch	
6	Eyebolt Plate	3.150Inches	± 0.030		
7	Eyebolt Plate	0.375Inches	± 0.010		
8	Eyebolt Plate	0.517Inches	± 0.010		
9	Eyebolt Plate	1.000Inches	± 0.010		
10	Eyebolt Plate	3.650Inches	± 0.030		
11	Eyebolt Plate	1.500Inches	+ 0.020 - 0.000		

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		Therm _____		Engineering ☐ Quality ☐ Other ☐	
Date : _____		Step #: _____		DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		(SI042) Approval _____	
Description Work Order Deviation				Completed By _____			
 D3912-5 Start up Operation Mfg Date: 12/07/17 Job No: 169304				d / Supervisor _____ Verification _____			
				Coordinator _____ Approval _____			
				Wrong _____ dimensions _____ or tolerance _____ ect _____ missing _____			
				Finish _____ Misread _____ Turning Sequence _____			
				OTHER : _____			



Eyebolt Plate

PART NO: _____
Revision: _____
Operation: _____
Change No: _____

☐ Fit/Function
☐ Misaligned/off center

☐ Finish
☐ Misread
☐ Turning Sequence

12	Eyebolt Plate	0.250Inches ± 0.030	0.280 0.220
13	Eyebolt Plate	2.000Inches ± 0.030	2.030 1.970
14	Eyebolt Plate	0.125Inches ± 0.010	0.135 0.115

Plex 12/6/17 3:46 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

